



**SILTECH CORPORATION**  
 225 Wicksteed Avenue  
 Toronto, Ontario, Canada, M4H 1G5  
 (416)424-4567 (Tel) (416)424-3158 (Fax)

TECHNICAL BULLETIN

## Siltech® Pulp and Paper Products

**DESCRIPTION**

Siltech offers several product types for pulp and paper. **Siltech P-985, Siltech C-4852, Siltech P-950** and **PA-140** foam control compounds offer the formulator excellent foam control and flexibility.

**Siltech P-101, P-102b, P-103** and **P-103b** emulsifiers provide strong, effective emulsification for foam control compounds and provide secondary benefits such as drainage.

**Siltech P-135, P-150** and **P-160** dispersants provide excellent compatibilization, drainage and cloud point defoaming to pulp and paper formulations.

**USES AND APPLICATIONS**

**Foam Control Agents: Siltech P-985, Siltech C-4852, Siltech P-950** and **PA-140** are characteristically used as the only antifoaming active in pulp and paper processes.

**Key features and benefits: Siltech P-985, P-950, C-4852 and PA-140**

- Highly effective and durable antifoaming and de-foaming
- Much more durable and effective when compared to oil-based products
- Easy to formulate into stable emulsions

**Quick Comparison**

Product	Knock-down	Durability (sec)	Ease of Dispersion	Foam Control Level	FDA 176.210	BfR XXXVI	GB 9685-2016
<b>Siltech P-950</b>	Excellent	>300	Good	Excellent	yes	yes	yes
<b>Siltech P-985</b>	Excellent	>300	Excellent	Excellent	yes	yes	no
<b>Siltech C-4852</b>	Good	>300	Excellent	Very Good	yes	yes	no
<b>Siltech PA-140</b>	Good	>300	Good	Good	yes	yes	no

**Emulsifiers: Siltech P-101, P-102b, P-103** and **P-103b** are used in combinations as drainage aids in pulp manufacture and as dispersing and emulsifying agents for organic and silicone oils in pulping. They lower surface and interfacial tensions stabilizing water/oil and water/air interfaces. Significant foam control in water based formulations may also be seen.

**Siltech P-101, P-102b,** and **P-103** or **P-103b** recommended starting ratios are 1:2:1 as dispersion/ emulsifying agents for difficult to emulsify formulations. In many cases, other ratios and combinations are also effective emulsifier packages.

**Key features and benefits: Siltech P-101, P-102b, P-103, P-103b**

- High surface and interfacial activity
- Excellent emulsifiers for high silicone materials such as antifoam compounds providing dispersibility and stability.
- Prevents spotting and other effects of insoluble materials
- Improves drainage
- Contributes to foam control

**Quick Comparison**

Product	Appearance	Viscosity @ 25°C	Water Solubility @ 1%
<b>Siltech P-101</b>	Soft wax	N/A	Dispersible
<b>Siltech P-102b</b>	Clear to slightly hazy liquid	20,000 cPs	Insoluble
<b>Siltech P-103</b>		5,000 cPs	Insoluble
<b>Siltech P-103b</b>		30,000 cPs	Insoluble

**Dispersants: Siltech P-135, P-150 and P-160** are **FDA 176.210** listed dispersants and drainage aids used in pulping processes.

**Key features and benefits: Siltech® P135, P-150 and P-160**

- Cloud points of 40°C and <25°C
- Excellent surface and interfacial activity
- Strong dispersants for high silicone materials such as antifoam compounds providing dispersibility and additional stability.
- Improved drainage
- Foam knock-down

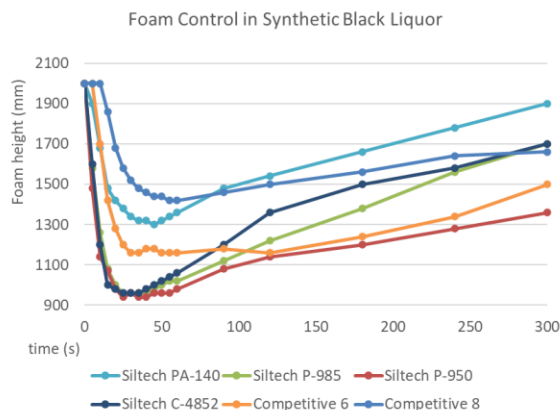
**Quick Comparison**

Product	1% Cloud Point	1% Surface Tension	Viscosity @ 25°C
<b>Siltech P-135</b>	40°C	32.5 mN/m	2,500 cPs
<b>Siltech P-150</b>	40°C	29.7 mN/m	2,000 cPs
<b>Siltech P-160</b>	25°C	31.7 mN/m	1,200 cPs

**APPLICATION DATA:**

The foam control products were compared in a recirculating apparatus where the foaming solution is brought to an elevated temperature and pumped through the apparatus to create foam. The foam control agent is then added and data measurement begins.

**Knock-down** is the immediate decrease in foam height, and **durability** is the time at which control is maintained at some pre-defined foam height.



In the chart, we show the performance of these products, and two industry standards, using a synthetic black liquor. Black liquor is an alkaline digestion of pulp used in the making of paper and is an extremely difficult environment for foam control agents. Actives are 55 ppm.

**SAFETY**

Before handling, read the Material Safety Data Sheet and container label for safe use, physical and health hazard information.

THIS MATERIAL IS NOT FOR MEDICAL OR DRUG USE.

**STORAGE AND SHELF LIFE**

When stored in the original, unopened containers between 10 and 40°C, the products described herein have a shelf life of at least 12 months from date of manufacture.

**PACKAGING**

The products described herein are available in 20kg and 200kg containers.

**LEGAL DISCLAIMER**

Siltech Corporation believes that the information in this technical data sheet is an accurate description of the typical uses of the product. Siltech Corporation, however, disclaims any liability for incidental or consequential damages, which may result from the use of the product that are beyond its control. Therefore, it is the user’s responsibility to thoroughly test the product in their particular application to determine its performance, efficacy and safety. Nothing contained herein is to be considered as permission or a recommendation to infringe any patent or any other intellectual property right.

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